



Edgetek™ SF 40GF/000L HS Natural 70

Polyphenylene Sulfide

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Fiber, 40% Filler by Weight		
Features	• Good Impact Resistance • Good Processability	• Good Stiffness • Good Strength	• Heat Stabilized
Uses	• Appliances • Consumer Applications	• Electrical/Electronic Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.65 g/cm ³	1.65 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	2.10E+6 psi	14500 MPa	ISO 527-2
Tensile Stress	22500 psi	155 MPa	ISO 527-2/5
Tensile Strain (Break)	1.5 %	1.5 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	3.3 ft-lb/in ²	7.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	
Melting Temperature	572 to 626 °F	300 to 330 °C	
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	V-0	V-0	UL 94
Glow Wire Flammability Index 0.08 in (2.0 mm)	1760 °F	960 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	248 to 284 °F	120 to 140 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	608 to 626 °F	320 to 330 °C
Middle Temperature	617 to 635 °F	325 to 335 °C
Front Temperature	626 to 644 °F	330 to 340 °C
Nozzle Temperature	635 to 653 °F	335 to 345 °C
Mold Temperature	275 to 311 °F	135 to 155 °C

Notes

¹ Typical values are not to be construed as specifications.